



青 岛 市 采 田 工 业 材 料 有 限 公 司

Qingdao Caitian Industrial Materials Co., Ltd

No. 710 Tongxing Road, Laoshan District, Qingdao City, China 266100

TEL: +86 532 87892071 FAX: +86 532 67782830 EMAIL: info@qdcaitian.com.cn

TECHNICAL DATA SHEET

PRODUCT: Medium Oil (Thinner) 8008-2

APPLICATION:

It used as thinner for all the oil base glass enamels.

Product Characteristics:

Items	Transparence	Viscosity	Water spot(Bubble)	Coating Adhesion
Test Result	Transparent	90 mPa.s	Not available	Good

Application Parameter:

Printing room temperature	23-27°C
Room humidity	40-60%
Silk screen	72-100T
Wet film thickness	30-40µm
Drying conditions (IR)	150°C/5min
Firing conditions	580-720°C/3-8min
Mixing conditions	Enamel: Thinner=3%-8%